



## Instructions

### Aesus Label Sensor CEON (Part No.: 6110116)

Edition: 09/2019



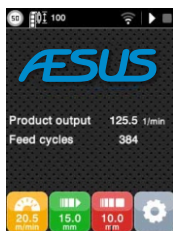
Teaching the CEON Label Sensor without using an Aesus label head

**Hold the Touch button until you see the required number of green LED flashes**

**Typically, put the CEON sensor on a label, touch button till you see 2 flashes and you are set.**

Menu	Setting 1	Setting 2	Setting 3	Setting 4	Setting 5
<b>Green LED</b>	1 Flash	<b>2 Flashes</b>	3 Flashes	4 Flashes	5 Flashes
<b>Function</b>	Calibrates gap	<b>Calibrates label</b>	Toggle between paper / foil labels	Offset between label and backing paper -5...0...+5 -50%...0...+50%	Reset to Factory setting
<b>Touch time</b>	2-5sec	<b>5-10sec</b>	10-15sec	15-20sec	20-25sec
<b>Red LED</b>	Off	Off	Off	Off	Off
<b>Action</b>	Saves the thickness of the support material	<b>Saves the thickness of the label</b>	If the LED shows... Green = paper Red = metal	Each button touch raises offset by 10% Each button <b>hold</b> (>2sec) lowers offset by 10%	Each button touch LED green = no change LED red = changes to factory setting
<b>Result</b>	1 Green Flash = OK Red = unsuccessful	<b>1 Green Flash = OK</b> <b>Red = unsuccessful</b>	Each touch of the button will toggle between Green/Red	After 10 secs amount of offset flashes Green plus Red Minus	Default setting of the parameters
<b>End</b>	Do nothing more	<b>Do nothing more</b>	To save these settings, don't touch the button for 10 seconds		

### AutoTeaching the CEON Label Sensor using the Aesus label head



1. Switch on the base unit.
  2. Press the button Stop Delay (1) at least 3 sec. until the menu Auto Teach is visible
  3. Press the button Continue. The process takes approximately 8 sec.
  4. Press the button Continue again.
- The CEON label sensor is ready.

### Pin assignment M12 5-pin a-coded

